

## Material - ASTM B93 AS41B

Standard Specification for Magnesium Alloys in Ingot Form for Sand Castings, Permanent Mold Castings and Die Castings

**Group - Non-Ferrous Magnesium Alloy** 

Sub Group - ASTM B93 Magnesium Alloys in Ingot Form for Sand Castings, Permanent Mold Castings and Die Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Ingot and Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	3.700 - 4.800		
Beryllium	Be %	0.0005 - 0.0015		
Copper	Cu %	0.015 max.		
Iron	Fe %	0.0035 max.	As-Cast	
Manganese	Mn %	0.350 - 0.600		
Nickel	Ni %	0.001 max.		
Other	Ot%	0.010 max.		
Silicon	Si %	0.600 - 1.400		
Zinc	Zn %	0.100 max.	Mechanical Properties	
Magnesium	Mg %	Balance	Tensile Strength in Mpa	170 - 230
-	-	-	Yield Strength in Mpa	110 - 130
-	-	-	Elongation in %	4 - 14
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	50 - 70
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table					
Material	Standard	Country	Grade Belong to the Industry		
AS41B	ANSI/AA	USA	Casting		
B951 M10413	ASTM	USA	Casting		
MD-AS41B	JIS	Japan	Casting		
M10413	UNS	USA	Ingot and Casting		
MD3B	JIS	Japan	Casting		
MD3B	KS	Korea	Casting		
MC21310	KS	Korea	Ingot and Casting		

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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